



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3198-1
Job Sheet 175759



Part No: D3198-1

Job Qty: 10 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: A 03.11.11 New Issue KJ/RF IPP Rev:B Now on Waterjet 07-01-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/16
100	Waterjet	10 pcs	4/23/18	4/23/18	0.00	0.65	Waterjet1		SC 18/04/16
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	4/23/18	4/23/18	0.03	0.63	Brake NC 1		38 SB
140	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC5		38
150	Powdercoat	10 pcs	4/24/18	4/24/18	0.00	0.19	Powdercoat3		BR 18-5-10
160	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC3		MAY 1 1 2018
170	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1	Sto21	MAY 1 1 2018
180	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		Ch 18/05/14

Part Op 100 - 1-Cut as per Dwg D3198

Descriptions: 130 - 1-Deburr if necessary 2-Form as per Dwg D3198

150 - START TIME: 8:05 AM 320° FWD 8:35. M B 8370.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0500 sf (.105 ea)	90-Start up Operation	5052627

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	104	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061218



Part: D3198-1

Job No: 175759

Serial No/Batch: S061218

Revision:

Inspector:

Date: 04/16/18

175759
35
36
38
CMT

MAY 10 2018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	0.266inches + 0.006 - 0.001	0.272 0.265	0,266	
2	Fitting	4.280inches ± 0.010	4.290 4.270	4,279	
3	Fitting	2.500inches ± 0.010	2.510 2.490	2,502	
4	Fitting	3.420inches ± 0.010	3.430 3.410	3,4205	
5	Fitting	0.400inches ± 0.010	0.410 0.390	0,403	
6	Fitting	0.400inches ± 0.010	0.410 0.390	0,401	
7	Fitting	3.880inches ± 0.010	3.890 3.870	3,883	
8	Fitting	2.100inches ± 0.010	2.110 2.090	2,101	
9	Fitting	3.020inches ± 0.010	3.030 3.010	3,021	

Plex 4/10/18 2:10 PM Dart.Gagnon.Michelle